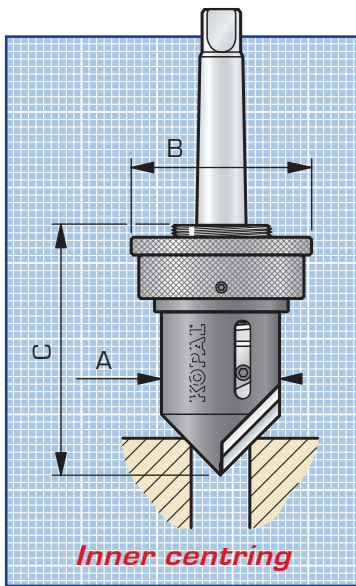
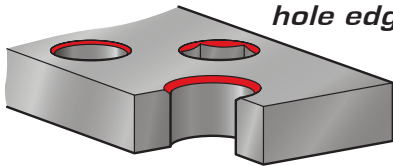


Inner Devices

Chamfers any cylindrical, polygonal, or interrupted hole edges at 90°.



Model	∅ A	∅ B	C 90°/60°
2-18	18	26	55 / 64
2-42	42	65	85 / 108
20-60	60	70	94 / 106
40-80	80	90	100 / 114
60-100	100	110	104
80-120	120	130	104



The inner HSS blades are sharpened with cutting angles of :



0° - 14° - 20° and 25° , to be specified on ordering.
Carbide blades with cutting angle of 0°.

Inner blades replacement

HSS blade 60°	Ref.
2 - 18	01-305
2 - 42	01-340
20 - 60, 40 - 80	01-365

HSS blade 90°	Ref.
2 - 18	01-320
2 - 42	01-350
20 - 60 to 80 - 120	01-370

HSS blade	Ref.
2 - 42 82°	01-345
2 - 18 120°	01-335
2 - 42 120°	01-360

Carbide blade	Ref.
2-42 to 40-80 60°	01-341
2-42 to 80-120 90°	01-351

Model	Diameter of the chamfering	Attach.	Angle of the chamfer tip			
			60° Ref.	82° Ref.	90° Ref.	120° Ref.
2 - 18	2 to 17	Cyl. ∅ 10 CM1	01-030	01-050	01-010	01-080
			01-035		01-015	
2 - 42	3 to 41	Cyl. ∅ 10/∅ 16 Cyl. ∅ 12,7	01-120	01-145	01-095	01-195
			01-125	01-150	01-100	
		CM1 CM2 weldon ∅19 CM3	01-115		01-090	01-191
			01-116	01-141	01-091	
20 - 60	21 to 59	CM2	01-117	01-142	01-092	
40 - 80	40 to 77	CM2 CM3	01-215		01-210	
			01-230		01-225	
60 - 100	60 to 97	CM3	01-231		01-226	
					01-241	
80 - 120	80 to 117	CM3			01-256	

Blades

1 cutting edge for small models 2-18.
All the other models have 2 cutting edges.

